



State of California  
Department of Food and Agriculture  
Safe Animal Feed Education Program

## **Bulk and Sacked Feed Ingredient Storage**

*Ingredients and finished feed should be easily identified and stored in a way that limits the likelihood of contamination.\**

### **Storage**

#### Objective:

To maintain organization throughout facility, and to limit exposure of ingredients or feed additives to adulterated products or hazards.

#### Person Responsible:

All Employees

#### Procedure:

Any product containing prohibited material must be processed, conveyed, and stored separately from all ruminant feeds.

All damaged, molding, or otherwise adulterated product is discarded.

All formula feed or ingredients are stored apart from hazardous materials and products that are not approved as feed ingredients. (i.e. lubricants, non feed-grade grease, pesticides, cleaning agents)

All formula feed, and ingredients must be labeled during storage and stored in a way that minimizes the potential for adulteration.

All ingredients and formula feed must be maintained on a First-In-First-Out basis to eliminate the likelihood of using expired product and minimizing the likelihood of developing mold or oxidation.

All bulk and baled ingredients must be placed and labeled in their designated bay or bin.

All bagged ingredients and formula feed must be stored with others of a similar lot number or production run and organized in a manner that they are distinguishable from other products.

Bagged ingredients or products must be stored with the manufacturer label on them.



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Concentrated ingredients must be stored in the Drug Room or in a designated “concentrated ingredient” area. Ingredients must have the manufacturer label attached.

All type A drugs must be stored in the Drug Room and will be stored in easily identifiable containers with labeled scoops and buckets for each drug type. The manufacturer label must remain attached to medicated ingredients at all times.

Type A drugs that are not in use will be stored in the original bag, in the drug room and remain with the lot that they arrived with.

Finished sacked feeds, or product ready to be shipped, should be stored separately from sacked ingredients/feeds that are being stored for the purpose of further manufacturing.

**NOTE:** First In First Out protocol must always be followed to minimize the risk of deterioration and adulteration of products. Products should always be used prior to their expiration date, as stated on the bag.

Frequency:

Daily

Corrective Action:

If any employee does not comply with this procedure then a corrective action will be documented, recording that he/she will be retrained and audited by a supervisor.

Related Documents:

Labeling

Bag Ingredient Receiving

Bulk Ingredient Receiving

Concentrated Ingredient/Drug Room

*\*AAFCO Feed Industry HACCP Auditor Manual*