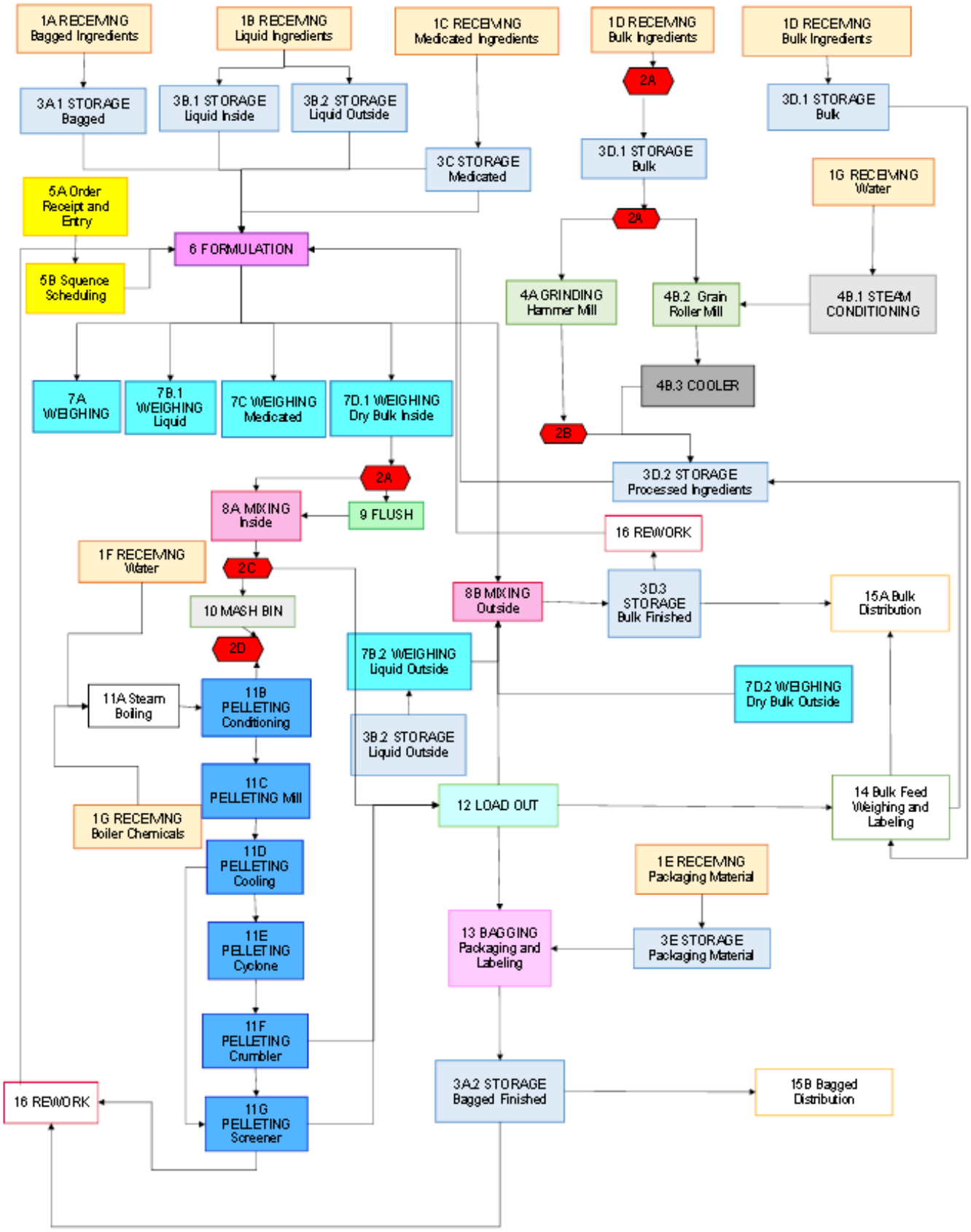
1A RECEIVING Bagged Ingredients
1B RECEIVING Liquid Ingredients
1C RECEIVING Medicated Ingredients
1D RECEIVING Bulk Ingredients
1D RECEIVING Bulk Ingredients
2A
3A.1 STORAGE Bagged
3B.1 STORAGE Liquid Inside
3B.2 STORAGE Liquid Outside
3D.1 STORAGE Bulk
3C STORAGE Medicated
3D.1 STORAGE Bulk
1G RECEIVING Water
5A Order Receipt and Entry
2A
6 FORMULATION
5B Squence Scheduling
4A GRINDING Hammer Mill
4B.2 Grain Roller Mill
4B.1 STEAM CONDITIONING
4B.3 COOLER
7A WEIGHING
7B.1 WEIGHING Liquid
7C WEIGHING Medicated
7D.1 WEIGHING Dry Bulk Inside
2B
2A
3D.2 STORAGE Processed Ingredients
8A MIXING Inside
9 FLUSH
16 REWORK
1F RECEIVING Water
2C
8B MIXING Outside
3D.3 STORAGE Bulk Finished
15A Bulk Distribution
10 MASH BIN
2D
7B.2 WEIGHING Liquid Outside
7D.2 WEIGHING Dry Bulk Outside
11A Steam Boiling
11B PELLETING Conditioning
3B.2 STORAGE Liquid Outside
11C PELLETING Mill
12 LOAD OUT
14 Bulk Feed Weighing and Labeling
1G RECEIVING Boiler Chemicals
11D PELLETING Cooling
1E RECEIVING Packaging Material
13 BAGGING Packaging and Labeling
3E STORAGE Packaging Material
11E PELLETING Cyclone
11F PELLETING Crumbler
3A.2 STORAGE Bagged Finished
15B Bagged Distribution
16 REWORK
11G PELLETING Screener